

CLAIMS

What is claimed is:

1. An apparatus for blocking a work-piece during lens manufacturing, said apparatus comprising:
 - a work-piece holder for receiving said work-piece; and
 - a block for interfacing with said work piece based on a predetermined pressure, wherein said predetermined pressure is applied on said block.
2. The apparatus of claim 1, wherein said work-piece is an unprocessed lens.
3. The apparatus of claim 1, wherein said work-piece holder is a seat.
4. The apparatus of claim 1, wherein said work-piece holder includes a floating mechanism for floating on a stage.
5. The apparatus of claim 1, wherein said work-piece holder includes a plurality of air-spaces that enable regulating air-pressure inside said work-piece holder.
6. A method for blocking a work-piece during lens manufacturing process, the method comprising:
 - aligning a work-piece holder with respect to a fixture, wherein said work-piece holder includes said work-piece;

positioning said fixture on said work piece using a predetermined pressure applied on said fixture.

7. A method for blocking a work-piece during lens manufacturing process, the method comprising:

placing said work-piece on a work-piece holding device;
determining an axial position of said work-piece holding device with respect to a fixture;
aligning said work-piece holding device using the determined axial position; and
positioning said fixture on said work-piece using a predetermined pressure applied on said fixture.

8. The method of claim 11, wherein said fixture is maintained at a predetermined temperature.

9. The method of claim 11, wherein said positioning corresponds to a predetermined time period.

10. The method of claim 11, further comprising:
automatically applying a wax material on said work-piece, wherein said wax material is stored in said fixture.